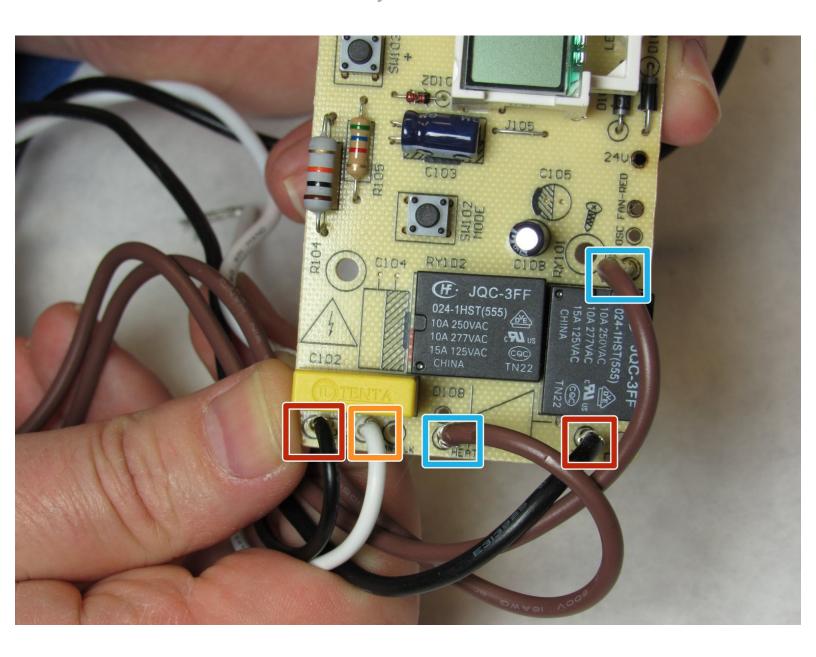


# **Holmes HEH8031 Circuit Board Replacement**

Repair or replace your Holmes HEH8031 heater circuit board.

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#### **INTRODUCTION**

Repair or replace your Holmes HEH8031 heater circuit board.



## **TOOLS:**

- Soldering Iron (1)
- Desoldering Braid (1)
- Phillips #2 Screwdriver (1)

### Step 1 — Housing



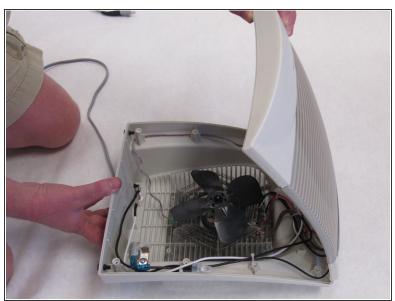
 Ensure the device is unplugged from the wall outlet.

## Step 2



 Remove eight 12-mm Phillips #2 screws from the back cover.

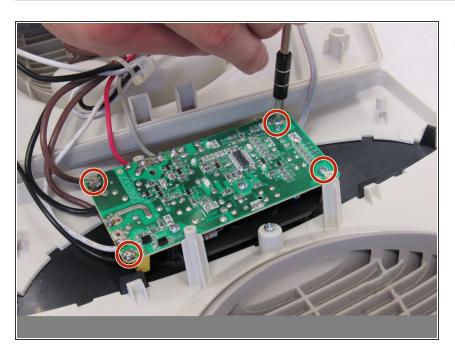
#### Step 3





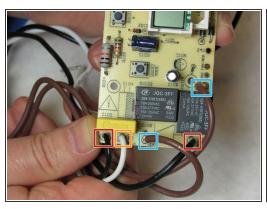
- Turn heater over so the controls are facing up.
- Lift the front housing away from the back of the fan and slowly fold the front housing back down to the floor.
- internal wires are connected to both halves of the housing. Be careful when separating the housing.

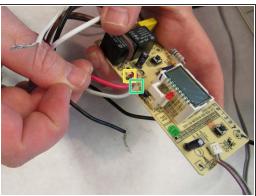
### Step 4 — Circuit Board Removal

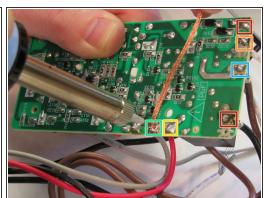


 Remove four 12mm Phillips #2 screws from the circuit board.

#### Step 5 — Circuit Board

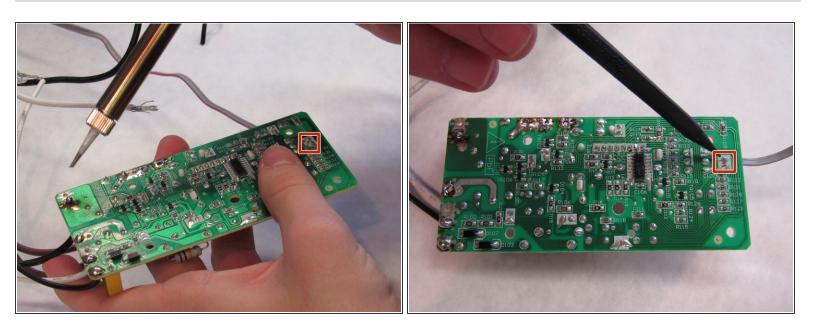






- Desolder the BLACK wires from the "AC-L" point and "T/S" point.
  - (i) Learn how to solder and desolder connections here!
- Desolder the WHITE wire from the "AC-N" point.
- Desolder the RED wire from the "FAN-RED".
- Desolder the GREY wire from the "24V" point.
- Desolder the BROWN wires from "HEAT1," and "HEAT2" points.
  - (i) Be sure to use desoldering wick when you remove the wire connections.

### Step 6



 Desolder the WHITE connector (attached to the GRAY wire coming of the thermostat) from the "NTC101" point.

To reassemble your device, follow these instructions in reverse order.