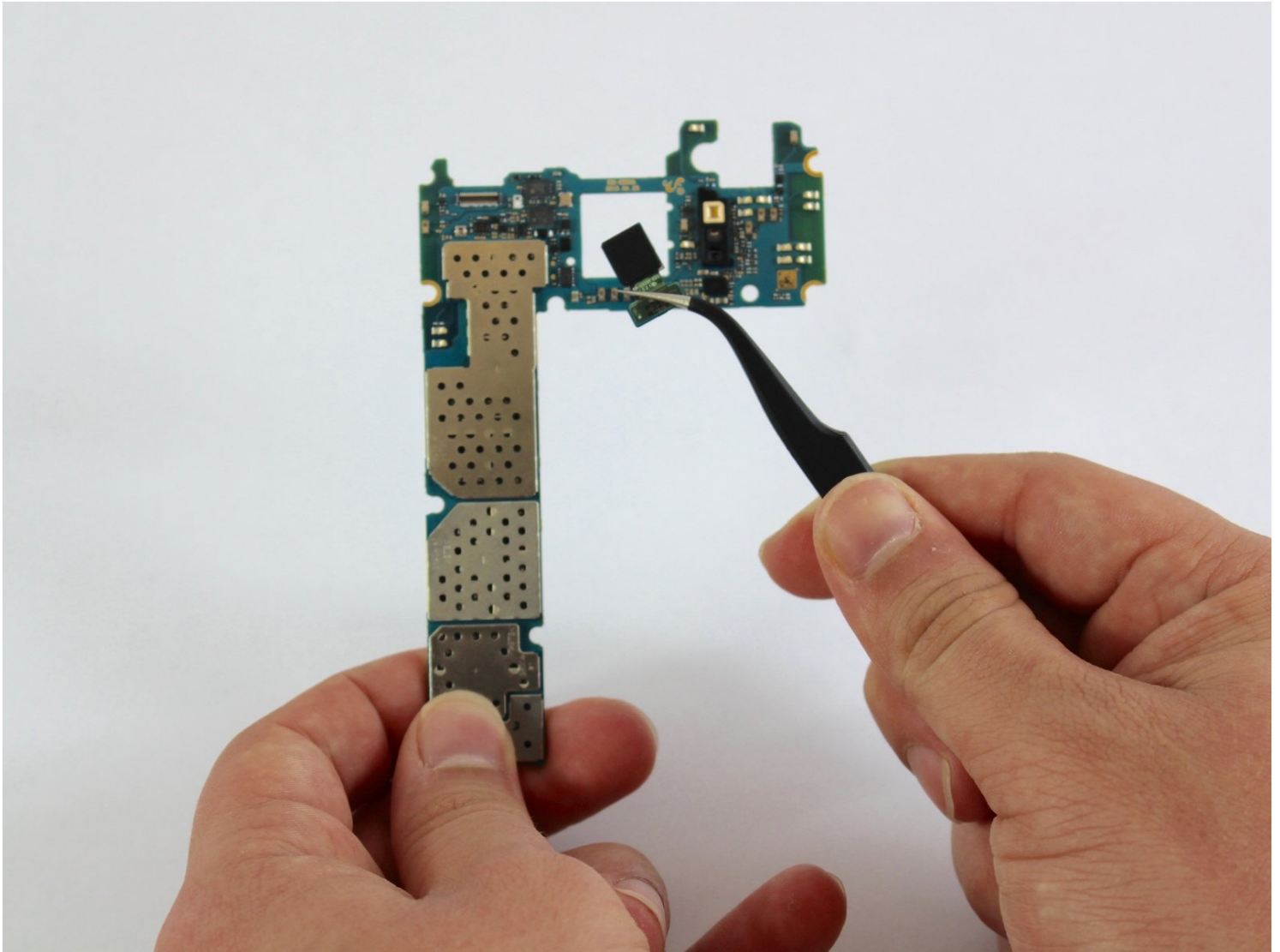




Samsung Galaxy S6 Active Front Camera Replacement

Use this guide to remove and replace the front...

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INTRODUCTION

Use this guide to remove and replace the front camera lens from your phone.

TOOLS:

[JIS Driver Set](#) (1)

[iFixit Opening Tool](#) (1)

[iOpener](#) (1)

[Suction Handle](#) (1)

[Phillips PH000 Screwdriver](#) (1)

[Tweezers](#) (1)

Step 1 — SIM Card



- Insert your fingernail or a plastic opening tool into the pivot on the side of the SIM tray.
- Pry open the tray to get it out of the socket.

Step 2



- Remove the SIM tray with SIM card from the phone.

Step 3 — Display Assembly



- Heat the front face (sides, top, bottom) of the phone with the iOpener, a hair dryer, or a heat gun for 60 seconds to loosen the adhesive around the edge of the glass.

ⓘ If using an iOpener, heat it in a microwave for thirty seconds.

Step 4



- Attach a suction cup to the lower half of the screen.

Step 5



- Using the suction cup, pull gently the lower half of the panel.

⚠ If you pull too hard you may break the display. If you still feel resistance repeat Step 3, leaving the iOpener on longer.

Step 6



- Once you've opened a large enough gap, insert a plastic tool at the bottom, between the glass and the rest of frame of the phone.
- Slide the plastic opening tool around the screen, prying the display gently away from the body

Step 7



- Pull the lower half of the screen screen with the suction cup while holding down the frame of the phone to separate both components.

⚠ Only lift the lower part of the screen. It is connected with a clip to the top of the motherboard and can rip off if you pull too hard.

Step 8



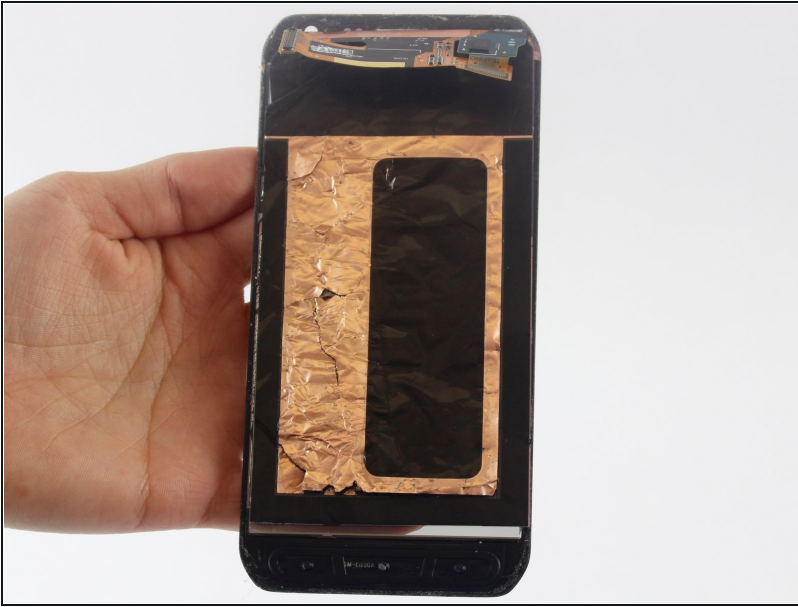
- Once the glass is off, you will see a small clip covering the screen connection to the motherboard at the top of the phone. Use [tweezers](#) to grab the clip by the crease on its side and pull it out.

Step 9



- Undo the screen connection with a plastic tool.

Step 10



- Remove the display assembly (LCD and Digitizer).

Step 11 — Battery



- Use the Phillips Head Screwdriver sized PH000 to remove the sixteen 4mm screws from the frame.

Step 12



- Put a little pressure on the top, on the bottom, and on the sides of the phone to separate the rear case.
- ① You will hear the clips start undoing themselves.

Step 13



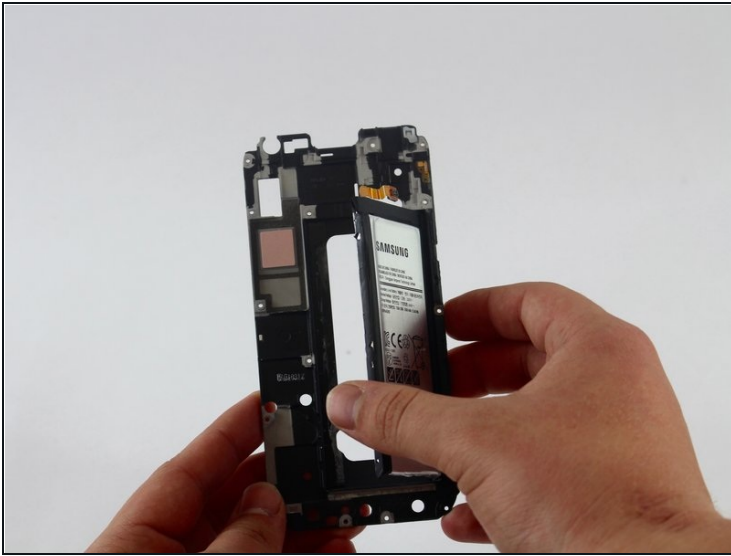
- Once all the clips have popped, pull out the rear case to separate it from the frame with the battery.
- The battery will be on the back side of this frame.

Step 14



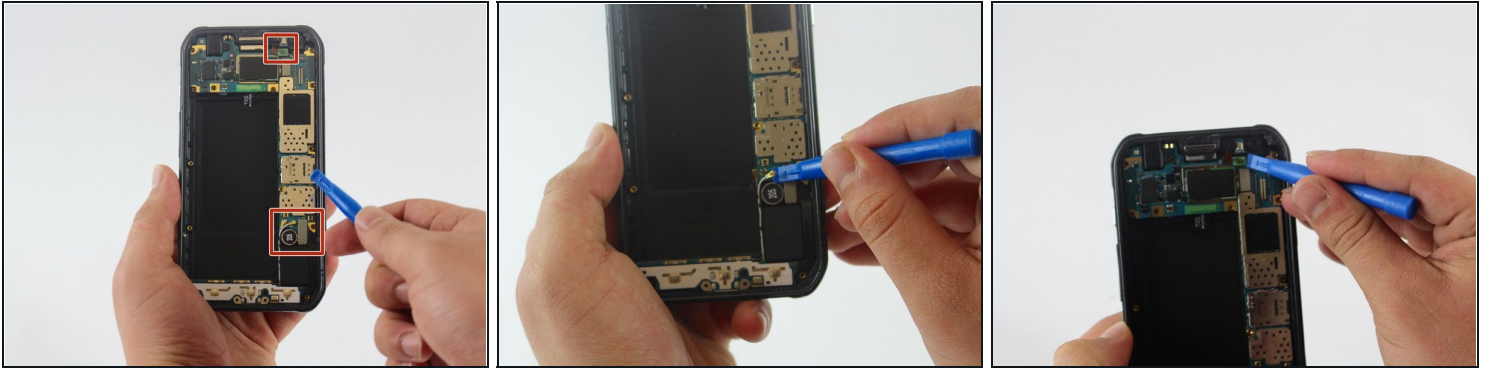
- Insert a plastic opening tool on the side of the frame and pull out the battery.

Step 15



- Remove the battery from the frame.

Step 16 — Motherboard



- Use a plastic tool to undo all the connections in the motherboard.

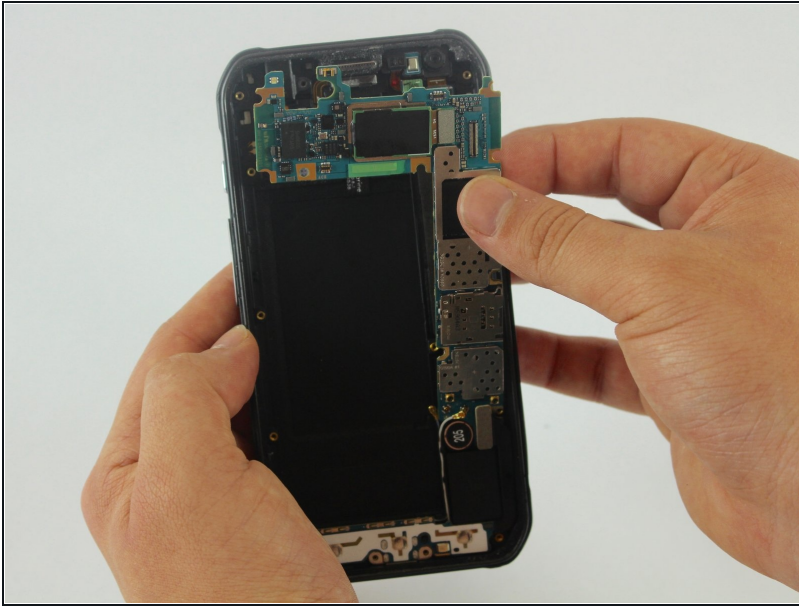
ⓘ There are three connections that have to be removed.

Step 17



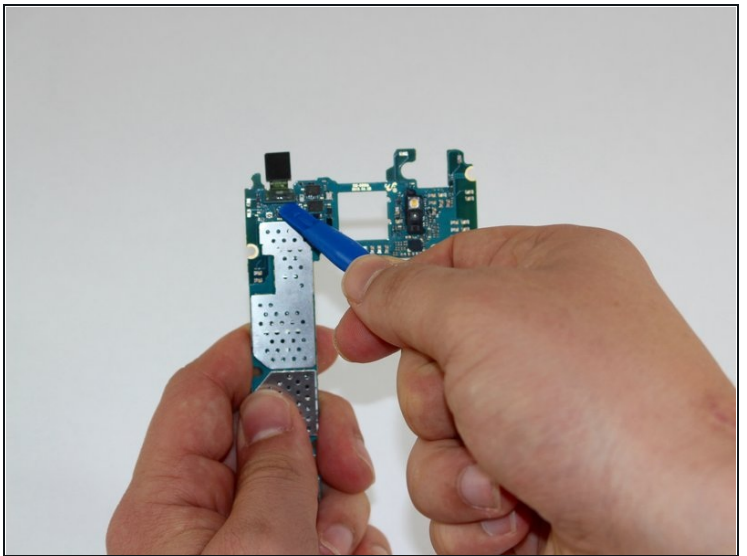
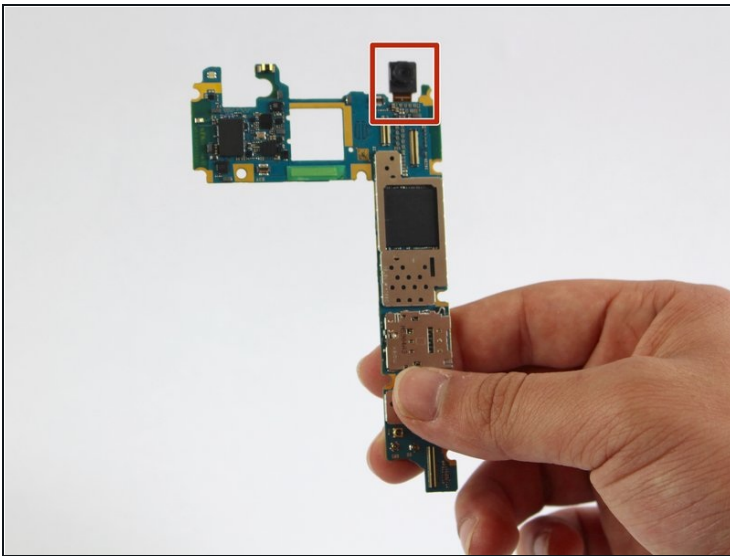
- Insert the flats end of the spudger below the motherboard and twist it to pry the board up.

Step 18



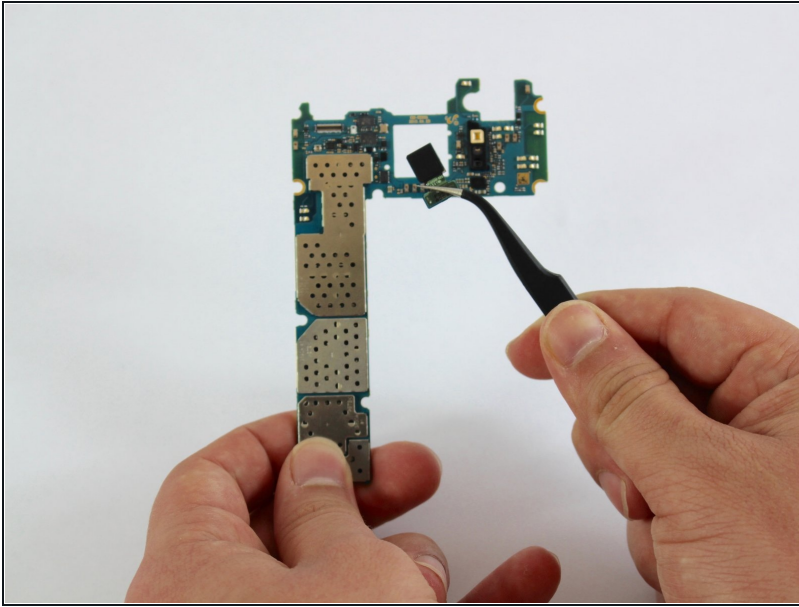
- Remove the motherboard from the rear case.

Step 19 — Front Camera



- The front camera will be attached to the back of the motherboard.
- Turn the motherboard around and use a plastic tool to undo the connection of the front camera.

Step 20



- Use the [tweezers](#) to remove the front camera from the motherboard.

To reassemble your device, follow these instructions in reverse order.